CE TOOLING, INC.
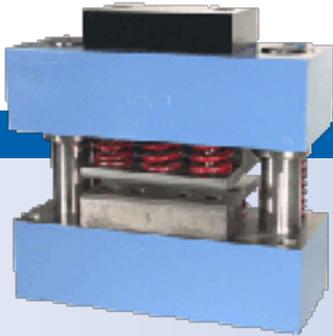
Manufacturer & Distributor of Fab Tools and Accessories. Allow us to quote your tool needs. 702 736-2958 sales@cetooling.com

CUT OFF SHEAR UNITS

"H" Series Cut-Off Shearing Dies are available in widths from 2" through 18" in 2 inch increments
• Maximum Material Capacity – $^1/_4$" Mild Steel
• Minimum Material Thickness – 22 gauge (.0299)*
• Feed Clearance – $^3/_8$"

Notching Units

CATALOG NUMBER	SHEAR BLADE LENGTH	A	B	C	D	E	WEIGHT	OPEN HEIGHT
HSD-2	2"	7	4	3	$^1/_2$	2	50	$8^3/_4$
HSD-4	4"	9	4	4	$^1/_2$	2	65	$8^3/_4$
HSD-6	6"	11	4	5	$^1/_2$	2	80	$8^3/_4$
HSD-8	8"	13	4	6	$^1/_2$	2	90	$8^3/_4$
HSD-10	10"	15	4	7	$^1/_2$	2	100	$8^3/_4$
HSD-12	12"	17	4	8	$^1/_2$	2	115	$8^3/_4$
HSD-14	14"	19	5	9	$^1/_2$	$2^1/_2$	160	$8^3/_4$
HSD-16	16"	21	5	10	$^1/_2$	$2^1/_2$	185	$8^3/_4$
HSD-18	18"	23	5	11	$^1/_2$	$2^1/_2$	210	$8^3/_4$

These units are designed to work in conjunction with Unittool "H" series hole punching & notching units for flat stock cut-off or part-trimming up to $^1/_4$" mild steel. Typical press set-ups may include 'C' Frame hole piercing units, corner or edge notch units followed by a shearing die to accomplish a multiple part fabrication in one unit.

"M" Series Cut-Off Shearing Dies are available in widths from 2" through 18" in 2 inch increments

• Maximum Material Capacity – 10 gauge Mild Steel
• Minimum Material Thickness – 22 gauge (.0299)*
• Feed Clearance – $^5/_{16}$"

CATALOG NUMBER	SHEAR BLADE LENGTH	A	B	C	D	E	WEIGHT	OPEN HEIGHT
MSD-2	2"	7	4	3	$^1/_2$	2	30	6
MSD-4	4"	9	4	4	$^1/_2$	2	40	6
MSD-6	6"	11	4	5	$^1/_2$	2	50	6
MSD-8	8"	13	4	6	$^1/_2$	2	60	6
MSD-10	10"	15	4	7	$^1/_2$	2	70	6
MSD-12	12"	17	4	8	$^1/_2$	2	80	6
MSD-14	14"	19	5	9	$^1/_2$	$2^1/_2$	120	6
MSD-16	16"	21	5	10	$^1/_2$	$2^1/_2$	145	6
MSD-18	18"	23	5	11	$^1/_2$	$2^1/_2$	170	6

These units are designed to work in conjunction with Unittool "M" series hole punching & notching units for flat stock cut-off or part sizing up to 10 gauge mild steel. Incorporating a self-contained shearing unit with a hole punching & notching set-up can eliminate one or more part-sizing steps that yield a cost effective method.

SOURCE CATALOG